

Thursday, May 25, 2017 10:08:19 AM

162091

Item ID: D205-634-143

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Run-on Landing Wearplate 205 / 210 / 212 / 214 / 412 / UH-1H

Start Date: 5/26/2017 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/30/2017 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference: SCHEDULED/C

Approvals: _____ **Process Plan:** **Date:** MAY 25 2017 **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

[illegible]

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Item ID: D205-634-143**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Run-on Landing Wearplate 205 / 210 / 212 / 214 / 412 / UH-1H**Start Date:** 5/26/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 5/30/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:** SCHEDULED/C**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Identify as per dwg & Stock Location: _____ Memo Identify and pack for shipping as per PPP D205-634-143 Location: <u>Eg 1286</u> PPP rev: _____	0.00 0.00					DAS 28 9-89		MAY 29 2017
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10					DAS 21 9-89		MAY 29 2017

DAS
21
9-89 **MAY 29 2017**

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D205-634-143

Required Date: 5/30/2017

Required Qty: 1.00

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4406-041		Manufactured	No			110	Each	2.0000	1	1			DAS 27 9-89
D4406-041 Fwd Wearplate Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		2							
				143619		2							
D4406-043		Manufactured	No			110	Each	2.0000	1	1			DAS 27 9-89
D4406-043 Aft Wearplate Assembly													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP002		2							
				149634		2							
AN4-45A		Purchased	No			110	Each	18.0000	8	8			DAS 27 9-89
AN4-45A BOLT													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FP001		18							
				135979		18							

Picklist Print

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Parent Item: D205-634-143

D205-634-143

Parent Item Name: Run-on Landing Wearplate 205 / 210 / 212 / 214 / 412 / UH-1H

Start Date: 5/26/2017

Required Date: 5/30/2017

Start Qty: 1.00

Required Qty: 1.00

D2570

Manufactured No

110

Each

581.0000

16

16

D2570

Bushing

**

MAY 25 2017

DAS 6 27 9-89

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG	12	
88781	12	
FP001	59	
147395	16	
150641	13	
155735	30	
ST008	410	
147395	0	
150641	0	
159293	202	
159964	208	
ST012a	100	
161302	100	

lp

MS21042L4

Purchased No

110

Each

2,930.000

8

8

MS21042L4

Nut

**

MAY 26 2017

DAS 6 27 9-89

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FP001	10	
m133363	10	
GA	64	
m135058	64	
OVER007	1400	
m137402	400	
m137544	1000	
ST303	1456	
m137321	456	
m137371	1000	

8

Picklist Print

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Parent Item Name: Run-on Landing Wearplate 205 / 210 / 212 / 214 / 412 / UH-1H

Start Date: 5/26/2017

Required Date: 5/30/2017

Start Qty: 1.00

Required Qty: 1.00

D2579

Manufactured No

110

Each

6.0000

4

4

D2579

Crossbolt Spacer

**

DAS
6
9-89

MAY 27 2017
DAS
27
9-89

Location

Loc Qty

Loc Code

LG001

6

141711

6

162087

DAS
28
9-89

Item	634 -111	634 -141	634 -143	641 -011	Part Number	Description
	X				D205-634-111	SKIDTUBE INSTALLATION (STANDARD) WITH TRAINING WEARPLATE
	1	X			D205-634-141	REPLACEMENT SKIDTUBE WITH TRAINING WEARPLATE
			X		D205-634-143	TRAINING WEARPLATE KIT
	1			X	D205-641-011	GROUND HANDLING KIT
1		1			D2580-047	205 SKIDTUBE ASSEMBLY (STANDARD)
2A		8			D2594-1	* PLUG
2B		8			D2594-3	* O-RING
3		1			D2855	* AFT CAP
4		2			AN3-5A	* BOLT
5		2			NAS1149D0332J	* WASHER (AN960JD10L)
13		2			ALS4-1032-225	* INSERT
14A		1	1		D4406-041	* FWD WEARPLATE ASSEMBLY
15A		1	1		D4406-043	* AFT WEARPLATE ASSEMBLY
16		8	8		AN4-45A	* BOLT
17		16	16		D2570	* BUSHING
18		8	8		MS21042L4	* NUT (OR MS21042-4)
19			4		D2579	* SPACER
20	1				D2571	SADDLE, FWD OUTSIDE
21	1				D2572	SADDLE, FWD INSIDE
22	1				D2573	SADDLE, AFT OUTSIDE
23	1				D2574	SADDLE, AFT INSIDE
24	8				AN4-51A	BOLT
25	16				D2570	BUSHINGS
26	8				MS21042L4	NUT (OR MS21042-4)
27	8				AN6-12A	BOLT
28	8				NAS1149D0668J	WASHER (AN960JD616)
29	16				AN4-6A	BOLT
30	32				NAS1149D0463J	WASHER (AN960JD416)
31	16				MS21042L4	NUT (OR MS21042-4)
32	4				D2747	SET SCREW
33	2				D3533-1	SET SCREW
40	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1				D3456-1	WASHER
43	1				MS21043-4	NUT
44	2				D3417-5	WASHER
50				1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51				1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52				4	AN4C46A	BOLT
53				8	D2570	BUSHING
54				4	MS21043-4	NUT (OR MS21042-4)
60	2				D2876	SADDLE SPACER
61	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-047 ASSEMBLY ABOVE

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Approvals:

Process Plan:

Date: MAY 25 2017 Tooling:

Date:

Run Start

NR1

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SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D205-634	H	MAY 2 6 2017							
100	Document Control	0.00							
100									
DC	Memo	0.00							MAY 2 6 2017
Doc.Control -USB or Paperwork		Photocopy bluefile &type labels per PPP D205-634-143 CHG 003							
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

CB

MAY 26 2017



Transport
Canada

Transports
Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH96-88

Issue No.: 3

Approval Date: November 20, 1996

Issue Date: January 24, 2007

Responsible Office:

Ontario

Aircraft/Engine Type or Model:

BELL 204B, 205A, 205A-1, 205B, 212, 214B, 214B-1, 412,
412 CF, 412 EP

Canadian Type Certificate or Equivalent:

BELL 205B H-104
BELL 214B, 214B-1 H-80
BELL 212, 412, 412 CF, 412 EP H-86
BELL 204B, 205A, 205A-1 H1SW

Description of Type Design Change:

Skidtube Installation

**Installation/Operating Data,
Required Equipment and Limitations:**

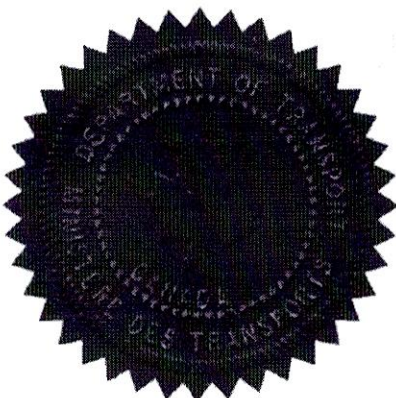
Manufacture of the Skidtube Installation, including associated saddles, must be in accordance with Dart Aerospace Ltd. MDL-D205-634, Revision A, approved April 13, 2006, or later approved revisions.

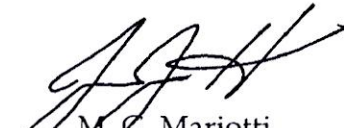
Installation of the Skidtube Installation, including associated saddles, must be in accordance with the Dart Aerospace Ltd. Installation Instruction as shown on the accompanying Applicability List.

Maintenance of the Skidtube Installation, including associated saddles, must be in accordance with the Dart Aerospace Ltd. Instructions for Continued Airworthiness as shown on the accompanying Applicability List.

See continuation sheet

Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.




M. G. Mariotti
For Minister of Transport

Canada